Contents

1 Basic Concepts of Measurement Methods 1

1.1 Introduction 1
1.2 General Measurement System 2
1.3 Experimental Test Plan 5
1.4 Calibration 15
1.5 Standards 23
1.6 Presenting Data 31
1.7 Summary 35
References 35
Nomenclature 36
Problems 36

2 Static and Dynamic Characteristics of Signals 43

2.1 Introduction 43
2.2 Input/output Signal Concepts 43
2.3 Signal Analysis 48
2.4 Signal Amplitude and Frequency 51
2.5 Fourier Transform and the Frequency Spectrum 65
2.6 Summary 73
References 73
Suggested Reading 74
Nomenclature 74
Problems 74

3 Measurement System Behavior 81

3.1 Introduction 81
3.2 General Model for a Measurement System 81
3.3 Special Cases of the General System Model 85
3.4 Transfer Functions 108
3.5 Phase Linearity 110
3.6 Multiple-Function Inputs 112
3.7 Coupled Systems 114

3.8 Summary 116
References 116
Nomenclature 116
Problems 117

4 Probability and Statistics 123

4.1 Introduction 123
4.2 Statistical Measurement Theory 124
4.3 Describing the Behavior of a Population 131
4.4 Statistics of Finite-Sized Data Sets 135
4.5 Hypothesis Testing 141
4.6 Chi-squared Distribution 144
4.7 Regression Analysis 148
4.8 Data Outlier Detection 155
4.9 Number of Measurements Required 156
4.10 Monte Carlo Simulations 158
4.11 Summary 160
References 161
Nomenclature 162
Problems 162

5 Uncertainty Analysis 168

5.1 Introduction 168
5.2 Measurement Errors 169
5.3 Design-Stage Uncertainty Analysis 171
5.4 Identifying Error Sources 176
5.5 Systematic and Random Errors and Standard Uncertainties 177
5.6 Uncertainty Analysis: Multi-Variable Error Propagation 180
5.7 Advanced-Stage Uncertainty Analysis 187
5.8 Multiple-Measurement Uncertainty Analysis 193
## Contents

9.11 Summary 435
References 436
Nomenclature 437
Problems 438

### 10 Flow Measurements 442

10.1 Introduction 442
10.2 Historical Background 442
10.3 Flow Rate Concepts 443
10.4 Volume Flow Rate Through Velocity Determination 444
10.5 Pressure Differential Meters 446
10.6 Insertion Volume Flow Meters 464
10.7 Mass Flow Meters 474
10.8 Flow Meter Calibration and Standards 480
10.9 Estimating Standard Flow Rate 481
10.10 Summary 481
References 481
Nomenclature 482
Problems 483

### 11 Strain Measurement 487

11.1 Introduction 487
11.2 Stress and Strain 487
11.3 Resistance Strain Gauges 490
11.4 Strain Gauge Electrical Circuits 497
11.5 Practical Considerations for Strain Measurement 500
11.6 Apparent Strain and Temperature Compensation 504
11.7 Optical Strain Measuring Techniques 514
11.8 Summary 521

### 12 Mechatronics: Sensors, Actuators, and Controls 527

12.1 Introduction 527
12.2 Sensors 527
12.3 Actuators 555
12.4 Controls 561
12.5 Summary 580
References 580
Nomenclature 580
Problems 581

Appendix A Property Data and Conversion Factors 585

Appendix B Laplace Transform Basics 592

Appendix (Online Only) A Guide For Technical Writing

Index 603