
INDEX

- Absolute viscosity, 32
- Accuracy:
 - fixed-displacement pump-controlled linear actuators, 402
 - four-way valve-controlled linear actuator, 342
 - four-way valve-controlled rotary actuator, 379
 - pressure/displacement measurements, 23
 - pump efficiency measurement, 268, 270
 - three-way valve-controlled linear actuator, 361
 - variable-displacement pump-controlled rotary actuator, 421
- Actuators, 169, 305–318
 - displacement-controlled pumps, 294, 295, 297, 298
 - electric, 240
 - electrohydraulic, 213
 - electromagnetic, 105, 146
 - hydromechanical systems, 142
 - linear, 306–307, 309–313
 - pump-controlled hydraulic systems, 387
 - rotary, 307–308, 313–317
 - two-stage electrohydraulic valves, 213
 - valve-controlled systems, 323
- Actuator design:
 - fixed-displacement pump-controlled linear actuator systems, 393–394
 - four-way valve-controlled linear actuator systems, 330–331
 - four-way valve-controlled rotary actuator systems, 368
 - three-way valve-controlled linear actuator systems, 350–351
 - variable-displacement pump-controlled rotary actuator systems, 409–410
- Addendum radius (gear pumps), 274, 275
- Adiabatic bulk modulus of air, 15, 16
- Aerospace industry, 324, 388, 389, 391
- AGMA (American Gear Manufacturing Association), 276
- Air:
 - bulk modulus of, 9–10, 15–16
 - in effective coefficient of thermal expansion, 25–26
 - in pressurized flexible container, 9
- Aircraft, 355, 395, 397
- Aluminum:
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- American Gear Manufacturing Association (AGMA), 276
- Amplitude:
 - first-order linear model, 114, 115
 - of harmonic response, 126
 - pumps, 300
 - second-order systems, 127
- Angular momentum, 103, 289
- Annular leakage equation, 66–69
- Antifoamant additives, 39
- Aperiodic response, 121
- Area gradient, 183–184
- Area-gradient plots, 175
- Armature:
 - electromechanical systems, 105, 146
 - two-stage electrohydraulic valves, 216, 220, 243
- Axial flow force, 212
- Axial-piston bent-axis pumps, 263–264, 410
- Axial-piston pumps:
 - flow ripple, 257
 - two-stage electrohydraulic valves, 242
- Axial-piston swash-plate pumps, 261–263, 279–300
 - displacement-controlled, 294–300
 - displacement-controlled pumps, 295, 296
 - flow characteristics, 279–283
 - pressure-controlled, 283–294
- Bandwidth, 115
 - displacement-controlled pumps, 299
 - pressure-controlled pumps, 293
 - second-order systems, 128
 - two-stage electrohydraulic valves, 223
- Beam deflection, 248
- Bending moment, 248
- Bent-axis piston motor, 308
- Bent-axis pumps:
 - axial-piston, 263–264
 - three-way valve-controlled linear actuator, 352

- Bernoulli equation, 46, 172
- Bias actuators, 283, 285, 287
- Biodegradable fluids, properties of, 39
- Block diagrams, 131–132, 139–149
 - electromechanical system, 146–149
 - fixed-displacement pump-controlled linear actuators, 397, 400, 403
 - four-way valve-controlled linear actuators, 337–340, 342
 - four-way valve-controlled rotary actuators, 376–377, 380
 - hydromechanical system, 142–145
 - hydromechanical systems, 142
 - mechanical systems, 140–142
 - pressure-controlled pumps, 291, 292
 - second-order dynamic systems, 154
 - three-way valve-controlled linear actuators, 356, 359, 361, 362
 - variable-displacement pump-controlled rotary actuators, 416, 417, 422
- Body forces, 44
- Boundary conditions, 86, 96
- Boundary layers, 72
- Brass:
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- Buckingham, Edgar, 72
- Buckingham pi theorem, 72–73
- Bulk modulus. *see also* Fluid bulk modulus
 - of air, 15–16
 - of the container, 17–20
 - effective, 8–20
 - of liquid, 14–15
 - pressure-controlled pumps, 288
- Castor oil, lubricity of, 38
- Causality, 139
- Cavitation, 37
 - fixed-displacement pump-controlled linear actuators, 389
 - variable-displacement pump-controlled rotary actuators, 407
- Chain rule, 47
- Characteristic equation:
 - in complex plane, 150
 - first-order linear model, 112
 - negative real component of, 150
 - pressure-controlled pumps, 291
 - pressure-relief valves, 191–192
 - and Routh-Hurwitz stability criterion, 151
 - second-order systems, 117, 152
 - and state-space formulation, 131
 - third-order systems, 152–153
- Charge pressure:
 - displacement-controlled pumps, 295
 - variable-displacement pump-controlled rotary actuators, 412
- Charge-pump circuit, 407
- Check valves, 170
 - pump-controlled hydraulic systems, 388
 - variable-displacement pump-controlled rotary actuators, 407, 409, 410
- Chemical properties of fluids, 38–39
- Closed-centered four-way spool valves, 207, 208
- Closed-centered three-way spool valves, 196, 197
- Closed-circuit systems, air in, 20
- CMM (coordinate-measuring machine), 23
- Coefficient of leakage (hydromechanical systems), 105, 110, 142
- Coefficient of thermal expansion, 25–30
 - effective, 25–30
 - measurement of, 30
- Compatibility, 38
- Compensation, *see* Feedback compensation
- Complex coefficients, 119
- Complex conjugate, 150
- Complex conjugate pairs, 137
- Complex conjugate roots, 138
- Complex numbers, 117
- Complex plane:
 - and Routh-Hurwitz stability criterion, 151
 - stability and, 150–151
- Compressibility:
 - fixed-displacement pump-controlled linear actuators, 391
 - four-way valve-controlled linear actuator, 328
 - four-way valve-controlled rotary actuator, 366
 - pressure-controlled pumps, 288
 - pressure-relief valves, 189, 192
 - pump-controlled hydraulic systems, 387
 - and pump efficiency, 267, 268
 - variable-displacement pump-controlled rotary actuator, 407
- Compressible fluid:
 - pressure-relief valves, 228
 - in valve-controlled systems, 323
- Compression (linear actuators), 310
- Conductivity, thermal, 30–31
- Confidence interval, 271–273
- Conservation of fluid momentum:
 - for control volume, 57–58
 - flapper nozzle valves, 236–238
 - and Reynolds transport theorem, 180
 - scalar equations for, 181
- Conservation of mass:
 - for control volume, 56–57
 - for incompressible fluids, 49, 63, 65, 94–95
 - pressure-controlled pumps, 289
- Constant-velocity universal joint, 264
- Containers:
 - bulk modulus of, 10, 17–20
 - coefficient of thermal expansion for, 26
- Contamination (poppet valves), 224

- Contraction coefficient, 62
- Control:
 - fixed-displacement pump-controlled linear actuator, 396–404
 - four-way valve-controlled linear actuator, 337–344
 - four-way valve-controlled rotary actuator, 373–381
 - gear pumps, 278
 - three-way valve-controlled linear actuator, 355–363
 - variable-displacement pump-controlled rotary actuator, 415–423
- Control actuators, 283, 287
- Control gains:
 - displacement-controlled pumps, 299
 - four-way valve-controlled rotary actuator, 375
- Controller gain, 155
- Control valves, 169–252
 - flapper nozzle, 234–252
 - flow coefficients, 170–177
 - four-way spool, 205–224
 - poppet, 224–234
 - three-way spool, 194–204
 - two-way spool, 177–194
 - in valve-controlled systems, 323. *see also* Valve-controlled systems
- Control volume:
 - pressure-rise rates in, 88–91
 - two-way spool valves, 180
- Control-volume analysis, 53–60
 - conservation of fluid momentum, 57–58
 - conservation of mass, 56–57
 - for hydraulic conduit, 83
 - Reynolds transport theorem, 53–56
- Convective acceleration, 46
- Coolers, 92
- Cooling, 93
 - convective, 179
 - fixed-displacement pump-controlled linear actuators, 389
 - poppet valves, 227
 - variable-displacement pump-controlled rotary actuator, 407
- Coordinate-measuring machine (CMM), 23
- Copper:
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- Cost (in valve-controlled systems), 324
- Couette flow, 97
- Cradle-bearing system:
 - displacement-controlled pumps, 295
 - pressure-controlled pumps, 283
- Critically centered valves, 173
 - four-way spool, 207–209, 211, 212
 - spool, 243
 - three-way spool, 196, 197, 199–201, 204
 - two-stage electrohydraulic, 216, 220
- Critically damped response, 120–121
- Critically damped second-order systems, 117, 120
- Critically lapped valve geometry, 194
- Cushion geometry, 306
- Cylinders, 305. *see also* Linear actuators
- Damped natural frequencies, 118, 122
- Damping coefficient, 146
- Damping length:
 - four-way spool valves, 211
 - poppet valves, 227
 - pressure-relief valves, 188, 229
 - three-way spool valves, 200
- Damping ratio:
 - fixed-displacement pump-controlled linear actuators, 400, 402
 - four-way valve-controlled linear actuator, 339, 341
 - four-way valve-controlled rotary actuator, 376, 378
 - P-controlled systems, 157
 - PI-controlled systems, 158
 - PID-controlled systems, 159, 160
 - pressure-controlled pumps, 291
 - second-order systems, 116, 117, 120, 121, 124, 125, 154
 - three-way valve-controlled linear actuator, 359
 - variable-displacement pump-controlled rotary actuator, 419
- Deflection, 271
- Demulsifier additives, 38
- Density-volume relationship, 5
- Derivative gain:
 - four-way valve-controlled linear actuator, 339, 341
 - four-way valve-controlled rotary actuator, 376
 - PID-controlled systems, 160
 - three-way valve-controlled linear actuator, 358
- Design. *see also specific types, e.g.:* Pump design
 - controllers, 155–156
 - displacement-controlled pumps, 297–298
 - fixed-displacement pump-controlled linear actuator systems, 393–396
 - four-way valve-controlled linear actuator systems, 330–337
 - four-way valve-controlled rotary actuator systems, 368–373
 - pressure-controlled pumps, 285–288
 - pressure-relief valves, 190–191, 231
 - three-way valve-controlled linear actuator systems, 350–355
 - valve-controlled systems, 325
 - variable-displacement pump-controlled rotary actuator systems, 409–415

- Destabilization:
 - three-way spool valves, 201
 - two-stage electrohydraulic valves, 247, 249
- Differential equations:
 - first-order, 91, 112, 130, 131
 - n*th-order, 130
 - third-order, 130
- Differentiation theorem, 133
- Dimensional analysis, 72–75
- Directional-control valves, 170
- Directional dependence, 183–184
- Direct-transmission matrix, 130
- Dirichlet problem, 70
- Discharge coefficient, 63, 172
- Displacement:
 - four-way valve-controlled linear actuator, 335
 - two-stage electrohydraulic valves, 242
- Displacement-controlled pumps, 294–300, 417. *see also* Variable-displacement pump-controlled rotary actuator
 - dynamic analysis and pump response, 298–299
 - steady analysis and pump design, 297–298
- Displacement rods, 306
- Distinct and complex roots, 137–138
- Distinct and real roots, 135–136
- Disturbances:
 - pressure-controlled systems, 291
 - three-way spool valves, 203
- Double-acting design (linear actuators), 307, 309
- Ductile cast iron:
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- Dynamic behavior, 111–129
 - first-order response, 111–116
 - higher-order response, 129
 - second-order response, 116–129
- Dynamic systems and control, 102–162
 - block diagrams, 131–132, 139–149
 - compensation, 154–162
 - electromechanical systems, 105–107
 - first-order response, 111–116
 - higher-order response, 128
 - hydromechanical systems, 104–105
 - Laplace transform, 132–135
 - linearization, 107–111
 - mechanical systems, 103–104
 - modeling, 103–107
 - partial fraction expansion, 135–139
 - proportional control, 156–157
 - second-order response, 116–128
 - stability, 150–154
 - state-space analysis, 129–131
- Eccentricity, 66
 - vane pumps, 259–260
 - variable-displacement pump-controlled rotary actuator, 411
- Eccentricity ratio, 68
- EDM (electrical discharge machining), 176
- Effective coefficient of thermal expansion, 25–30
- Effective spring rate, 13
 - fixed-displacement pump-controlled linear actuators, 402
 - four-way valve-controlled rotary actuators, 378
 - three-way valve-controlled linear actuators, 359
 - variable-displacement pump-controlled rotary actuators, 419
- Efficiency:
 - axial-piston bent-axis pumps, 264
 - axial-piston swash-plate pumps, 263
 - definitions of, 265–267
 - displacement-controlled pumps, 295
 - fixed-displacement pump-controlled linear actuators, 391–395, 397, 400
 - flapper nozzle valves, 236
 - four-way spool valves, 209–211
 - four-way valve-controlled linear actuator, 327, 333, 334, 337
 - four-way valve-controlled rotary actuator, 366, 368, 370, 372, 374, 375
 - gerotor pumps, 259
 - hydrostatic pumps, 256
 - linear actuators, 309–310
 - poppet valves, 226–227
 - pressure-controlled pumps, 283
 - pumps, 265–273
 - rotary actuators, 308, 314–316
 - three-way spool valves, 197–199
 - three-way valve-controlled linear actuator, 348, 352, 355, 358
 - two-way spool valves, 178–179
 - valve-controlled systems, 324
 - vane pumps, 260
 - variable-displacement pump-controlled rotary actuator, 408, 411, 412
- Eigenvalues, 112, 117
 - in characteristic equation, 131
 - and roots to characteristic equation, 150
 - and Routh-Hurwitz stability criterion, 151
- Electric actuators (two-stage electrohydraulic valves), 240
- Electrical circuits, 107
- Electrical discharge machining (EDM), 176
- Electrohydraulic actuator, 213
- Electrohydraulic position control:
 - four-way valve-controlled linear actuator, 337, 339, 342

- four-way valve-controlled rotary actuator, 374, 376
- three-way valve-controlled linear actuator, 356, 358, 361
- Electrohydraulic valves, 170
 - analysis, 215–221, 243–250
 - response characteristics, 221–222, 250–251
 - three-way valve-controlled linear actuator, 354
 - two-stage, flapper nozzle valves, 240–252
 - two-stage, four-way spool valves, 213–223
- Electromagnetic actuators, 105, 146
- Electromagnetic force:
 - in electromechanical systems, 106
 - two-stage electrohydraulic valves, 220
- Electromechanical systems:
 - block diagram for, 146–149
 - electromagnetic force in, 106
 - linearization for, 111
 - modeling, 105–107
- Emulsivity, 38
- Energy, 91–93. *see also* Power
 - four-way spool valves, 211
 - four-way valve-controlled linear actuator, 327
 - four-way valve-controlled rotary actuator, 364
 - kinetic, 86
 - mechanical systems, 110
 - pressure-relief valves, 192, 232
 - three-way spool valves, 199, 201
 - two-stage electrohydraulic valves, 213
 - valve-controlled systems, 324
- Engine, 412
- Enthalpy, 31
- Entrance length (pipe), 71
- Equation of state, 3–4
 - and changes in density/pressure, 84
 - and pressure-rise rates within varying control volume, 89
 - and pressure transients, 82
- Equivalent spring system, 10–14
- Error, control gain selection and, 160, 161
- Error dynamics:
 - P-controlled systems, 156–157
 - PI-controlled systems, 158
 - second-order dynamic systems, 155
- Euler's identity, 118
- Excitation frequency, 115
- External gear pumps, 257
- Feedback, 169, 170
 - displacement-controlled pumps, 295
 - fixed-displacement pump-controlled linear actuators, 397, 400
 - four-way valve-controlled linear actuators, 337, 339
 - four-way valve-controlled rotary actuators, 373, 374, 376
 - three-way valve-controlled linear actuators, 356, 359
 - two-stage electrohydraulic valves, 213, 215, 240, 243
 - variable-displacement pump-controlled rotary actuators, 417
- Feedback compensation, 154–162
 - control gain selection, 160–162
 - controller design, 155–156
 - proportional control, 156–157
 - proportional-integral control, 157–159
 - proportional-integral-derivative control, 159–160
- Feedback signals:
 - hydromechanical systems, 142
 - mechanical system, 142
- Feedback spring (two-stage electrohydraulic valves), 247, 248
- Film, *see* Fluid film
- Filtration, 407
- First law of thermodynamics, 16
- First-order behavior, 300
- First-order differential equations, 91, 130, 131
- First-order models, 107
- First-order response, 111–116
 - frequency response, 115–116
 - time response to harmonic excitation, 113–114
 - unforced time response, 112–113
- First-order systems:
 - fixed-displacement pump-controlled linear actuators, 397, 402, 403
 - four-way valve-controlled linear actuator, 341, 343
 - four-way valve-controlled rotary actuator, 375, 381
 - three-way valve-controlled linear actuator, 357, 359
 - two-stage electrohydraulic valves, 220, 223
 - variable-displacement pump-controlled rotary actuator, 416, 419, 422
- Fixed-displacement pumps:
 - fixed-displacement pump-controlled linear actuators, 394, 397
 - four-way valve-controlled linear actuator, 325, 326
 - four-way valve-controlled rotary actuators, 364, 365, 370
 - gear pumps, 278
 - gerotor pumps, 259
 - output speed of, 308
 - pump-controlled hydraulic systems, 388

- Fixed-displacement pumps (*continued*)
 - radial-piston pumps, 261
 - vane pumps, 260
- Fixed-displacement pump-controlled linear actuator, 389–405
 - actuator design, 393–394
 - analysis, 391–393
 - control, 396–404
 - description, 389–391
 - design, 393–396
 - force control, 402–404
 - input power design, 395
 - load analysis, 391
 - position control, 396–399
 - pressure analysis, 391–392
 - pump design, 394
 - velocity control, 399–402
- Fixed-displacement rotary actuator, 364, 368
- Flapper nozzle valves, 170, 234–252
 - analysis, 215–221
 - efficiency, 236
 - flow forces, 236–240
 - response characteristics, 221–222
 - two-stage electrohydraulic valves, 240–252
- Flash point, 39
- Flow, 60–75, 175–176
 - annular leakage equation, 66–69
 - axial-piston swash-plate pumps, 279–283
 - Bernoulli flow, 61–64
 - dimensional analysis, 72–75
 - four-way spool valves, 206
 - fully-developed pipe flow, 70–72
 - gear pumps, 274–278
 - high-Reynolds-number, 45–47
 - hydraulic diameter, 60, 61
 - laminar, 52–53
 - low-Reynolds-number, 47–52
 - orifice equation, 61–64
 - Poiseuille, 64–66
 - Reynolds number, 60–61
 - three-way spool valves, 197
 - turbulent, 52–53
- Flow coefficients:
 - flapper nozzle valves, 235, 240
 - four-way valve-controlled linear actuator, 333
 - four-way valve-controlled rotary actuator, 370
 - linearized flow equation, 172–173
 - pressure-relief valves, 230, 231
 - valve porting geometry, 173–176
 - valves, 170–177
- Flow-control valves, 170, 171
 - four-way spool valves, 205
 - poppet, 234
- Flow force, 170, 179–187
 - flapper nozzle valves, 236–240
 - four-way spool valves, 211–213
 - poppet valves, 227–228
 - three-way spool valves, 199–202
 - two-stage electrohydraulic valves, 213, 215, 216, 240, 243
 - two-way spool valves, 179–187
- Flow-force coefficients, 232
- flapper nozzle valves, 240
- pressure-relief valves, 231
- Flow-force gain, 182
 - and directional dependence, 183
 - flapper nozzle valves, 239
 - and jet angle, 184
 - poppet valves, 227–228
 - pressure-controlled pumps, 290
 - pressure-relief valves, 190, 230
- Flow gain, 173
 - critically centered valves, 176
 - and directional dependence, 183
 - displacement-controlled pumps, 298
 - flapper nozzle valves, 234, 238
 - four-way valve-controlled linear actuator, 328, 329, 331, 332
 - four-way valve-controlled rotary actuator, 367, 369, 370
 - poppet valves, 225
 - pressure-controlled pumps, 289
 - pressure-relief valves, 189
 - three-way spool valves, 195
 - three-way valve-controlled linear actuator, 349
 - two-stage electrohydraulic valves, 219, 221, 222, 244
 - two-way spool valves, 178
- Flow meters, 271
- Flow ripple:
 - axial-piston swash-plate pumps, 279, 281–283
 - gear pumps, 275–278
 - hydrostatic pumps, 256
- Fluid bulk modulus, 5–25
 - of air, 15–16
 - of container, 17–20
 - effective, 8–20
 - of elasticity, 84
 - fixed-displacement pump-controlled linear actuators, 391
 - four-way valve-controlled linear actuator, 328
 - four-way valve-controlled rotary actuator, 366
 - hydromechanical systems, 105, 110, 142
 - of liquid, 14–15
 - measurement of, 21–25
 - pressure-relief valves, 187, 189, 193, 228, 230, 232
 - and pressure-rise rates within varying control volume, 89
 - variable-displacement pump-controlled rotary actuator, 408
 - and water hammer, 87–88

- Fluid film:
 - axial-piston swash-plate pumps, 261
 - as lubrication, 93
 - thickness of, 35, 94, 96, 97
- Fluid mechanics, 44–98
 - annular leakage equation, 66–69
 - control-volume analysis, 53–60
 - fluid flow, 60–75
 - governing equations, 44–59
 - heat generation, 92–93
 - high-Reynolds-number flow, 45–47
 - laminar flow, 52–53
 - low-Reynolds-number flow, 47–52
 - lubrication theory, 93–98
 - Navier-Stokes equations, 44–45
 - orifice equation, 61–64
 - pipe flow, 70–75
 - Poiseuille's law, 64–66, 69–70
 - power, 91–92
 - pressure losses, 75–82
 - pressure transients, 82–91
 - Reynolds number, 60–61
 - turbulent flow, 52–53
- Fluid momentum, 170
 - conservation of, 57–58
 - with control volume, 181
 - and flow forces on valves, 179
 - poppet valves, 228
- Fluid power, 91–92
- Fluid pressure (N-S equations), 44–45
- Fluid properties, 3–41
 - biodegradable fluids, 39
 - bulk modulus, 5–25
 - chemical, 38–39
 - mass density, 3–5
 - petroleum-based fluids, 39
 - and selection of hydraulic fluid, 40–41
 - synthetic fluids, 39
 - thermal, 25–32
 - vapor pressure, 37–38
 - viscosity, 32–37
 - water, 40
- Fluid strain, 6
- Foaming, 38–39
- Force control:
 - fixed-displacement pump-controlled linear actuator, 402–404
 - fixed-displacement pump-controlled linear actuators, 402
 - four-way valve-controlled linear actuator, 341–343
 - pump-controlled hydraulic systems, 388
 - three-way valve-controlled linear actuator, 361–362
- Force efficiency, 415
- Forcing frequency, 113, 127
- Four-bar linkages (displacement-controlled pumps), 295
- Fourier's law, 30
- Four-way control valves, 297, 299
- Four-way spool valves, 205–224
 - displacement-controlled pumps, 295
 - efficiency, 209–211
 - flow forces, 211–213
 - four-way valve-controlled linear actuator, 328–330, 337, 342
 - two-stage electrohydraulic, 213–223
- Four-way valves, 169
 - control, 297
 - displacement-controlled pumps, 298
 - spool, 205–224
 - in valve-controlled systems, 324
- Four-way valve-controlled linear actuator, 325–345
 - actuator design, 330–331
 - analysis, 327–329
 - control, 337–344
 - description, 325–327
 - design, 330–337
 - force control, 341–343
 - input power design, 334–335
 - load analysis, 327
 - position control, 337–339
 - pressure analysis, 328–329
 - pump design, 333–334
 - valve-controlled systems, 325
 - valve design, 331–333
 - velocity control, 339–341
- Four-way valve-controlled rotary actuator, 364–382
 - actuator design, 368
 - analysis, 364–368
 - control, 373–381
 - description, 364
 - design, 368–373
 - input power design, 372
 - load analysis, 364, 366
 - position control, 373–375
 - pressure analysis, 366–367
 - pump design, 370–371
 - torque control, 379–381
 - valve-controlled systems, 325
 - valve design, 369–370
 - velocity control, 375–379
- Free-body diagram:
 - high-Reynolds-number flow from, 46–47
 - low-Reynolds-number flow from, 50–51
- Frequency response:
 - first-order, 115–116
 - second-order, 126–128
 - for second-order systems, 125–129
 - for two-stage electrohydraulic valve, 221, 223
 - two-stage electrohydraulic valves, 251
 - of valves, 173
- Frequency-response plot, 115
- Friction:
 - linear actuators, 309, 310
 - and pump efficiency, 265, 267, 268
 - rotary actuators, 315

- Frictional heat, 77
- Frictional resistance to flow, 71
- Friction coefficient, 34
- Friction factor, 74–75
- Full-scale readings, 270, 273
- Gain:
 - fixed-displacement pump-controlled linear actuators, 393
 - four-way valve-controlled linear actuator, 330
 - four-way valve-controlled rotary actuator, 367
 - three-way valve-controlled linear actuator, 349
 - variable-displacement pump-controlled rotary actuator, 409
- Gear pumps, 257–258, 273–279
 - control, 278
 - flow characteristics, 274–278
 - flow ripple, 256–257
 - variable-displacement pump-controlled rotary actuator, 407
- Gear ratio:
 - four-way valve-controlled rotary actuator, 372, 373, 379
 - variable-displacement pump-controlled rotary actuator, 412
- Gerotor pumps, 258–259, 407
- Graphical user interface (GUI), 146
- Hagen-Poiseuille law, 66
- Hall effect sensors, 271
- Handling properties, 39
- Harmonic excitation, 113–114, 125–126
- Heat:
 - dissipation of, 387
 - generation of, 76, 92–93, 179
 - from throttling effects, 179
- Higher-order systems, 128
 - fixed-displacement pump-controlled linear actuators, 397
 - four-way valve-controlled linear actuator, 338, 343
 - four-way valve-controlled rotary actuator, 381
 - modeling, 107
 - stability, 153, 154
 - three-way valve-controlled linear actuator, 357, 363
 - variable-displacement pump-controlled rotary actuator, 417, 423
- High-frequency resonance, 8
- High-pressure hoses:
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- High-Reynolds-number flow, 45–47
 - from free-body diagram, 46–47
 - from N-S equations, 45–46
- Hooke's law, 87
- Hydraulic actuators, 104. *see also* Actuators
- Hydraulic conduits, pressure transients in, 82–86
- Hydraulic control valves, *see* Control valves
- Hydraulic cylinders, 305. *see also* Linear actuators
- Hydraulic diameter, 60, 61, 69
- Hydraulic motors, 305. *see also* Rotary actuators
- Hydraulic power:
 - four-way spool valves, 209–211
 - three-way spool valves, 198
 - two-way spool valves, 178
- Hydraulic pumps, *see* Pumps
- Hydrodynamic bearings (axial-piston swash-plate pumps), 261
- Hydrodynamic lubrication, 97
- Hydrodynamic non-positive-displacement pumps, 256
- Hydrodynamic positive-displacement pumps, 256
- Hydrodynamic torque, pump efficiency and, 268
- Hydrolytic stability, 38
- Hydromechanical systems:
 - block diagram for, 142–145
 - linearization for, 110–111
 - modeling, 104–105
 - piston for, 146
- Hydromechanical three-way spool valves, 201–204
- Hydrostatic bearings (axial-piston swash-plate pumps), 261
- Hydrostatic lubrication, 97
- Hydrostatic transmission:
 - axial-piston swash-plate pumps, 263
 - gerotor pumps, 259
 - pump-controlled hydraulic systems, 388
 - radial-piston pumps, 261
 - variable-displacement pump-controlled rotary actuator, 405, 412, 420
- Hystat, 405
- Ideal gas law, 4
 - and bulk modulus of air, 15, 16
 - and isobar coefficient of thermal expansion, 27
- Incompressible flow, 172
 - two-stage electrohydraulic valves, 216, 219, 246
 - valves with, 178
- Incompressible fluids:
 - conservation of mass for, 63, 65, 94–95
 - fixed-displacement pump-controlled linear actuators, 392
 - four-way spool valves, 205

- four-way valve-controlled rotary actuators, 366
- load volumetric flow rate for, 195
- and mass density, 4
- orifice equation for, 61–62
- pressure-controlled pumps, 289
- pressure-relief valves, 188, 229
- and tangent fluid bulk modulus, 8
- three-way valve-controlled linear actuators, 347, 348
- variable-displacement pump-controlled rotary actuators, 408
- and water hammer, 86
- Inductance:
 - electromechanical systems, 106, 146
 - two-stage electrohydraulic valves, 220
- Industrial hydraulic systems, 323–324, 391
- Industrial robots, 324
- Initial conditions:
 - and differentiation theorem, 133
 - of dynamic systems, 150
 - of second-order systems, 119–121
 - for time function, 132
- Input frequency (second-order systems), 128
- Input matrix, 130
- Input power design:
 - fixed-displacement pump-controlled linear actuator systems, 395
 - four-way valve-controlled linear actuator systems, 334–335
 - four-way valve-controlled rotary actuator systems, 372
 - three-way valve-controlled linear actuator systems, 352, 353
 - variable-displacement pump-controlled rotary actuator systems, 411–415
- Instability:
 - four-way spool valves, 212
 - three-way spool valves, 204
 - two-stage electrohydraulic valves, 251
- Instrumentation (for pump efficiency measurement), 270, 273
- Integral gains:
 - four-way valve-controlled linear actuator, 337, 339, 341, 342
 - four-way valve-controlled rotary actuator, 374, 376
 - PI-controlled systems, 158–159
 - three-way valve-controlled linear actuator, 356, 358
- Integration by parts, 133
- Integration theorem, 133, 135
- Internal combustion engine, 391
- Internal energy, 31
- Internal gear pumps, 258
- Inverse Laplace transform, 135
- Involute-shaped gear teeth, 274
- Isobar coefficient of thermal expansion, 27
- Isothermal bulk modulus of air, 15, 16
- Isothermal fluid bulk modulus, 5
- Isothermal surface, thermal conductivity and, 30
- Jacobian elliptic function of the first kind, 110
- Jet angle:
 - poppet valves, 228
 - two-way spool valves, 179, 184–186
- Kinematic viscosity, 34
- Kinetic energy, 86, 420
- Kirchoff's voltage law, 106
- Lagrangian nature of derivative, 54–55
- Laminar flow, 52–53, 71
- Laplace equation, 184
- Laplace operator, 45, 132
- Laplace transform, 132–139
 - definition of, 132–133
 - differentiation theorem, 133
 - distinct and complex roots, 137–138
 - distinct and real roots, 135–136
 - integration theorem, 133, 135
 - inverse, 135
 - pressure-controlled pumps, 291
 - pressure-relief valves, 191
 - repeated and complex roots, 138–139
 - repeated and real roots, 136–137
- Laplace variable, 156
- Leakage coefficient:
 - fixed-displacement pump-controlled linear actuators, 389, 392
 - pressure-controlled pumps, 288, 293, 294
 - variable-displacement pump-controlled rotary actuators, 408
- Least-squares evaluation, 268, 273
- Limit cycle:
 - pressure-relief valves, 233
 - two-stage electrohydraulic valves, 251
- Linear actuators, 305–307, 309–313
 - efficiency, 309–310
 - fixed-displacement pump-controlled, 389–405
 - four-way valve-controlled, 325–345
 - function of, 310–312
 - pump-controlled hydraulic systems, 388
 - three-way valve-controlled, 345–364
 - valve-controlled systems, 324
- Linear coefficient of thermal expansion, 28
- Linear equations, 108, 110
- Linearization, 107–111
 - displacement-controlled pumps, 297, 298
 - electromechanical systems, 111
 - flapper nozzle valves, 234, 238–239
 - four-way spool valves, 211
 - four-way valve-controlled linear actuator, 328, 332
 - hydromechanical systems, 110–111

- Linearization (*continued*)
 - mathematical example of, 109
 - mechanical systems, 110
 - in modeling, 107
 - pressure-controlled pumps, 289
 - pressure-relief valves, 189
 - Taylor series expansion, 108–109
 - three-way spool valves, 200
- Linearized flow equation, 172
- Linear momentum:
 - electromechanical systems, 106
 - hydromechanical systems, 105
 - linear actuators, 312
 - pressure-controlled pumps, 290
 - pressure-relief valves, 189, 230
 - three-way spool valves, 202
 - two-stage electrohydraulic valves, 215, 220, 243
- Linear quadratic regulator, 162
- Linear systems, proportional-integral-derivative controllers for, 155–156
- Linear variable differential transformer (LVDT), 24
- Line-to-line spool valves:
 - four-way, 207, 208
 - three-way, 196, 197
- Liquids:
 - bulk modulus of, 9–10, 14–15
 - in effective coefficient of thermal expansion, 25–26
- Load analysis:
 - fixed-displacement pump-controlled linear actuators, 391
 - four-way valve-controlled linear actuators, 327
 - four-way valve-controlled rotary actuators, 364, 366
 - three-way valve-controlled linear actuators, 347–348
 - variable-displacement pump-controlled rotary actuators, 407
- Load-carrying capacity, 96
- Load spring:
 - fixed-displacement pump-controlled linear actuators, 399
 - four-way valve-controlled rotary actuators, 375, 379
 - three-way valve-controlled linear actuators, 358
 - variable-displacement pump-controlled rotary actuators, 417, 421
- Loss coefficients, 77–82
 - for entrance flow conditions, 78
 - for exit flow conditions, 79
 - for pipe bends, 81
 - for sudden contractions/expansions, 80
- Low-Reynolds-number flow, 47–52
 - from free-body diagram, 50–51
 - from N-S equations, 48–49
- Lubrication, 93–96
- Lubrication theory, 93–98
- Lubricity, 38
- LVDT (linear variable differential transformer), 24
- Maclaurin series, 108–110
- Magnetic coupling coefficient:
 - electromechanical systems, 105, 146
 - two-stage electrohydraulic valves, 220, 222
- Magnetic flux density, 105
- Magnetic spring, 247
- Major pressure losses, 75–76
- Marginal stability, 117, 118
- Margin pressure, 203
- Mass, conservation of, 56–57
- Massachusetts Institute of Technology (MIT), xvi, xvii
- Mass density, 3–5
 - density-volume relationship, 5
 - equation of state, 3–4
- Mass flow rate, 93
- Mass moment of inertia:
 - four-way valve-controlled rotary actuator, 364
 - mechanical systems, 104, 110, 140
- Material derivative, 54
- MATLAB, 130, 146
- Maximum percent overshoot:
 - fixed-displacement pump-controlled linear actuators, 402
 - four-way valve-controlled linear actuator, 341
 - four-way valve-controlled rotary actuator, 378
 - P-controlled systems, 157
 - PI-controlled systems, 159
 - pressure-controlled pumps, 291, 294
 - second-order systems, 123, 124
 - three-way valve-controlled linear actuator, 359, 361
 - variable-displacement pump-controlled rotary actuator, 419
- Measurement, pump efficiency, 268–273
- Mechanical systems:
 - block diagram for, 140–142
 - linearization for, 110
 - modeling, 103–104
- Mechanical valves, 170
- Mechatronics, xvi
- Merritt, Herbert, xvi
- Mesh length (gear pumps), 275
- Meter fluid flow, 234
- Meter-in, 183
- Meter-out, 183

- Microprocessors:
 - fixed-displacement pump-controlled linear actuators, 397, 400, 403
 - four-way valve-controlled linear actuator, 337, 339, 342
 - four-way valve-controlled rotary actuator, 374, 376, 380
 - three-way valve-controlled linear actuator, 354, 359, 361
 - variable-displacement pump-controlled rotary actuator, 415, 417, 422
- Mineral oil:
 - coefficient of thermal expansion for, 26
 - fluid bulk modulus properties, 15
 - thermal conductivity of, 31
- Minor pressure losses, 76–79
- MIT, *see* Massachusetts Institute of Technology
- Mobile hydraulic systems, 323–324, 391
- Modeling, 103–107
- Modulus of elasticity:
 - for containers, 17, 19
 - shear modulus of elasticity, 32
 - two-stage electrohydraulic valves, 248
- Moment of inertia:
 - mass, 104, 110, 140, 364
 - two-stage electrohydraulic valves, 248
- Moody diagram, 75, 76
- Motors, 305. *see also* Rotary actuators
 - axial-piston bent-axis pumps, 264
 - radial-piston pumps, 260

- National Fluid Power Association (NFPA), xvii
- Natural frequencies. *see also* Undamped natural frequency
 - fixed-displacement pump-controlled linear actuators, 400, 402
 - four-way valve-controlled linear actuator, 339
 - four-way valve-controlled rotary actuator, 376, 378
 - pressure-controlled pumps, 291
 - second-order systems, 116, 124, 126
 - three-way valve-controlled linear actuator, 359
 - variable-displacement pump-controlled rotary actuator, 419
- Navier-Stokes (N-S) equations, 44–45
 - high-Reynolds-number flow from, 45–46
 - low-Reynolds-number flow from, 48–49
- Newtonian fluids, 34, 50–51
- Newton's second law, 46
- NFPA (National Fluid Power Association), xvii
- Noise:
 - axial-piston swash-plate pumps, 282
 - gear pumps, 258, 276, 278
 - poppet valves, 224
 - pressure-relief valves, 191, 233
 - two-stage electrohydraulic valves, 252
- No-load velocity:
 - fixed-displacement pump-controlled linear actuators, 394
 - four-way valve-controlled linear actuator, 332–334
 - four-way valve-controlled rotary actuator, 369, 370
 - three-way valve-controlled linear actuator, 351
 - variable-displacement pump-controlled rotary actuator, 411
- Nonlinear control, 162
- Nonlinear equations:
 - and change in volume of fluid column, 87
 - flapper nozzle valves, 238
- Nonlinearity, 108
 - in hydromechanical systems, 110
 - in mechanical systems, 110
- No-slip boundary condition, 70
- N-S equations, *see* Navier-Stokes equations
- Nth-order differential equation, 130

- Open-centered design:
 - displacement-controlled pumps, 298
 - four-way valve-controlled linear actuators, 325
 - four-way valve-controlled rotary actuators, 364, 371
 - three-way valve-controlled linear actuators, 347
- Open-centered valves, 174
 - four-way spool, 207–210
 - four-way valve-controlled linear actuators, 331–332
 - four-way valve-controlled rotary actuators, 369
 - spool, 243
 - three-way, 288–290
 - three-way hydromechanical, 283–285
 - three-way spool, 196, 198, 201, 202, 204
 - two-stage electrohydraulic, 216
- Open-circuit systems, air in, 20
- Optimization, 160, 162
- Orifice equation, 61–64, 172–173
 - flapper nozzle valves, 238
 - pressure-relief valves, 190, 231
- Output matrix, 130
- Overdamped condition (second-order systems), 117
- Overdamped response, 120–121
- Overdamped system:
 - fixed-displacement pump-controlled linear actuators, 402
 - four-way valve-controlled linear actuator, 341

- Overdamped system (*continued*)
 four-way valve-controlled rotary actuator, 376
 three-way valve-controlled linear actuator, 359
 variable-displacement pump-controlled rotary actuator, 419
- Overlapped spool valves:
 four-way, 207, 208
 three-way, 196, 197
- Oxidative stability, 38
- Partial fraction expansion, 135–139
 distinct and complex roots, 137–138
 distinct and real roots, 135–136
 repeated and complex roots, 138–139
 repeated and real roots, 136–137
- P control, *see* Proportional control
- Pendulum, 103, 104
 mathematical modeling of, 110
 with nonlinear dynamic behavior, 140
- Petroleum-based fluids, properties of, 39
- Phase angle, 115, 126
- Phase of oscillation, 114
- Phase (second-order systems), 127
- Phosphate ester, 15
- PI control, *see* Proportional-integral control
- PID control, *see* Proportional-integral-derivative control
- Pipe flow, 70–75
 dimensional analysis, 72–75
 fully-developed, 70–72
- Pistons:
 axial-piston swash-plate pumps, 279, 281
 electromechanical systems, 146
 fixed-displacement pump-controlled linear actuators, 389, 393–394
 hydromechanical systems, 104, 110, 142, 146
 linear actuators, 306
 pressure-controlled pumps, 285–287
 pump-controlled hydraulic systems, 388
 pumps, 300
 three-way valve-controlled linear actuator, 354
 valve-controlled systems, 324
- Piston-rod assembly, 307
- Pitch radius:
 axial-piston swash-plate pumps, 279, 281
 gear pumps, 274, 275
 pressure-controlled pumps, 285
- Plant, 103
- Poiseuille flow:
 and flow passage shape, 71
 and lubrication, 97
- Poiseuille's law, 64–66, 69–70, 75
- Poisson's equation, 70
- Poisson's ratio, 17, 19
- Pole placement, 162
- Poppet valves, 169, 224–234
 efficiency, 226–227
 flow forces, 227–228
 pressure-relief valves, 228–233
- Port plates:
 axial-piston bent-axis pumps, 264
 axial-piston swash-plate pumps, 261, 279, 280
 pressure-controlled pumps, 286, 294
- Position control:
 fixed-displacement pump-controlled linear actuators, 396–399, 403
 four-way valve-controlled linear actuators, 337–339
 four-way valve-controlled rotary actuators, 373–375, 381
 pump-controlled hydraulic systems, 388
 three-way valve-controlled linear actuators, 355–357
 variable-displacement pump-controlled rotary actuators, 415–417
- Positive-displacement pumps, 256
 fixed-displacement pump-controlled linear actuators, 394
 four-way valve-controlled linear actuator, 334
 four-way valve-controlled rotary actuator, 371
 variable-displacement pump-controlled rotary actuator, 411
- Potential energy:
 in mechanical spring, 86–87
 storage of, 32
- Pour point, 39
- Power. *see also* Energy; Hydraulic power
 definitions of, 91
 fixed-displacement pump-controlled linear actuators, 391, 395
 flapper nozzle valves, 236
 fluid, 91–92
 four-way valve-controlled linear actuators, 325
 four-way valve-controlled rotary actuators, 370
 linear actuators, 309, 312
 output, 266
 pump-controlled hydraulic systems, 387
 and pump efficiency, 265, 268
 from pumps, 256
 rotary actuators, 314, 316
 two-stage electrohydraulic valves, 251
 valve-controlled systems, 323
- Pressure analysis:
 fixed-displacement pump-controlled linear actuators, 391–392
 four-way valve-controlled linear actuators, 328–329

- four-way valve-controlled rotary actuators, 366–367
- three-way valve-controlled linear actuators, 348–349
- variable-displacement pump-controlled rotary actuators, 407–409
- Pressure angles (gear pumps), 276
- Pressure carryover angle (pressure-controlled pumps), 286–288
- Pressure coefficient (mineral oils), 36
- Pressure-controlled pumps, 283–294
 - dynamic analysis and pump response, 288–294
 - steady analysis and pump design, 285–288
 - variable displacement, 194
- Pressure-control valves, 170, 171
- Pressure efficiency (valves), 178
- Pressure-flow coefficient, 173, 175
 - displacement-controlled pumps, 298
 - flapper nozzle valves, 234–235, 238
 - four-way spool valves, 206
 - four-way valve-controlled linear actuator, 329, 331, 332, 339
 - four-way valve-controlled rotary actuator, 367, 369, 370, 375
 - poppet valves, 225
 - pressure-relief valves, 189
 - three-way spool valves, 195, 201
 - three-way valve-controlled linear actuator, 349, 358
 - two-stage electrohydraulic valves, 219, 244
 - in two-way spool valves, 178
- Pressure-flow curves, 171
- Pressure-flow-force coefficient, 182
 - flapper nozzle valves, 239
 - and jet angle, 184
 - poppet valves, 228
 - pressure-relief valves, 190, 191, 230, 231
 - three-way spool valves, 201
- Pressure gradient, 68, 70
- Pressure losses, 75–82
 - major, 75–76
 - minor, 76–79
- Pressure profile (pressure-controlled pumps), 286
- Pressure-reducing valves, 170
- Pressure-relief valves, 187–193, 228–233
 - analysis, 188–190, 229–231
 - design, 190–191, 231
 - stability, 191–192, 232
 - two-way, 187–193
- Pressure-rise rates, 88–91
 - pressure-relief valves, 188
 - and steady-state flow force, 186, 187
 - within varying control volume, 88–91
- Pressure-rise rate equation, 88
 - hydraulic systems, 105, 110
 - pressure-controlled pumps, 288
- Pressure sensitivity, 173, 182–183
 - displacement-controlled pumps, 299
 - four-way spool valves, 210
 - four-way valve-controlled linear actuators, 329, 331, 332, 337, 339
 - four-way valve-controlled rotary actuators, 367, 370, 374, 375
 - three-way spool valves, 199
 - three-way valve-controlled linear actuators, 349, 355, 358
 - two-stage electrohydraulic valves, 245, 246
- Pressure transducers, 23
- Pressure transients, 82–91, 187
 - displacement-controlled pumps, 298
 - fixed-displacement pump-controlled linear actuators, 391
 - four-way valve-controlled linear actuator, 328
 - four-way valve-controlled rotary actuator, 366, 381
 - hydraulic conduits, 82–86
 - pressure-rise rates, 88–91
 - pumps, 300
 - three-way spool valves, 203
 - three-way valve-controlled linear actuator, 363
 - two-stage electrohydraulic valves, 244, 246
 - variable-displacement pump-controlled rotary actuator, 407, 408
 - water hammer, 86–88
- Pressure vessel stresses:
 - fixed-displacement pump-controlled linear actuators, 394
 - four-way valve-controlled linear actuator, 331
- Proportional control valves (two-stage electrohydraulic valves), 215, 243
- Proportional gains:
 - four-way valve-controlled linear actuator, 337, 339, 341, 342
 - four-way valve-controlled rotary actuator, 374, 376
- P-controlled systems, 157
- PI-controlled systems, 158–159
 - three-way valve-controlled linear actuator, 356, 358
- Proportional-integral-derivative (PID) control, 154, 159–160
 - fixed-displacement pump-controlled linear actuators, 396, 400
 - four-way valve-controlled linear actuator, 339
 - four-way valve-controlled rotary actuator, 376

- Proportional-integral-derivative (PID) control (*continued*)
 - pump-controlled hydraulic systems, 388
 - three-way valve-controlled linear actuator, 358
 - variable-displacement pump-controlled rotary actuator, 415, 417
- Proportional-integral-derivative (PID) controllers:
 - linear systems, 155–156
 - valve-controlled systems, 325
- Proportional-integral (PI) control, 157–159
 - fixed-displacement pump-controlled linear actuators, 397, 402
 - four-way valve-controlled linear actuator, 337, 342
 - four-way valve-controlled rotary actuator, 374, 380
 - selecting control gains with, 160
 - three-way valve-controlled linear actuator, 355–356, 361
 - variable-displacement pump-controlled rotary actuator, 415, 421–422
- Proportionality constant, 222
- Proportional (P) control, 156–157
- Pumps, 169, 256–301, 308
 - axial-piston bent-axis, 263–264
 - axial-piston swash-plate, 261–263, 279–300
 - displacement-controlled, 294–300
 - efficiency, 265–273
 - gear, 257–258, 273–279
 - gerotor, 258–259
 - hydrodynamic non-positive-displacement, 256
 - hydrodynamic positive-displacement pumps, 256
 - hydrostatic, 257–265
 - measuring efficiency of, 268–273
 - modeling efficiency of, 267–268
 - positive-displacement, 256
 - pressure-controlled, 283–294
 - radial-piston, 260–261
 - rotary actuators, 307–308
 - in valve-controlled systems, 323
 - vane, 259–260
 - variable-displacement, 251
- Pump-controlled hydraulic systems, 387–424
 - fixed-displacement pump-controlled linear actuator, 389–405
 - variable-displacement pump-controlled rotary actuator, 405–424
- Pump design:
 - fixed-displacement pump-controlled linear actuator systems, 394
 - four-way valve-controlled linear actuator systems, 333–334
 - four-way valve-controlled rotary actuator systems, 370–371
 - three-way valve-controlled linear actuator systems, 351–352
 - variable-displacement pump-controlled rotary actuator systems, 410–411
- Pump gain (pressure-controlled pumps), 289
- Quasi-steady operation/function:
 - actuator displacement, 305
 - linear actuators, 309, 311, 312
 - rotary actuators, 313, 316
- Radial-piston motor, 308
- Radial-piston pumps, 260–261, 352
- Rams, 305. *see also* Linear actuators
- Rapeseed oil, 38, 39
- Real-imaginary plane, 117
- Regulation control:
 - fixed-displacement pump-controlled linear actuators, 397, 400, 403
 - four-way valve-controlled linear actuator, 337–339, 342
 - four-way valve-controlled rotary actuator, 375, 376, 380
 - in second-order dynamic system, 155
 - three-way valve-controlled linear actuator, 356, 359, 361
 - variable-displacement pump-controlled rotary actuator, 416, 417, 422
- Reliability:
 - axial-piston bent-axis pumps, 264
 - axial-piston swash-plate pumps, 263
 - gear pumps, 258
 - gerotor pumps, 258
 - vane pumps, 260
- Relief valves:
 - four-way valve-controlled linear actuator, 327
 - four-way valve-controlled rotary actuator, 364, 371
- Repeated and complex roots, 138–139
- Repeated and real roots, 136–137
- Reservoir, 169
 - displacement-controlled pumps, 295
 - fixed-displacement pump-controlled linear actuators, 389, 392
 - poppet valves, 227
 - pressure-relief valves, 188, 229
- Resistance (electromechanical systems), 106, 146
- Resonance, 8
- Resonant conditions, 127
- Reynolds, Osborne, 52
- Reynolds equation, 49
- Reynolds number, 60–61, 172

- fixed-displacement pump-controlled linear actuators, 389, 392
- high-Reynolds-number flow, 45–47
- low-Reynolds-number flow, 47–52
- in N-S equations, 45
- and pump efficiency, 268
- variable-displacement pump-controlled rotary actuator, 408
- Reynolds transport theorem:
 - and conservation of fluid momentum, 180
 - flapper nozzle valves, 236
 - poppet valves, 227
 - for simple control volume, 53–56
- Rise time:
 - fixed-displacement pump-controlled linear actuators, 402
 - four-way valve-controlled linear actuator, 341
 - four-way valve-controlled rotary actuator, 378
 - PI-controlled systems, 159
 - pressure-controlled pumps, 291
 - second-order systems, 123, 124
 - three-way valve-controlled linear actuator, 359, 361
 - variable-displacement pump-controlled rotary actuator, 419
- Robust control, 399
- Rods:
 - fixed-displacement pump-controlled linear actuators, 389
 - three-way valve-controlled linear actuator, 354
- Roots:
 - distinct and complex, 137–138
 - distinct and real, 135–136
 - repeated and complex, 138–139
 - repeated and real, 136–137
- Root locus, 162
- Rotary actuators, 305, 307–308, 313–317
 - efficiency, 314–316
 - four-way valve-controlled, 364–382
 - function of, 316
 - pump-controlled hydraulic systems, 388
 - valve-controlled systems, 324
 - variable-displacement pump-controlled, 405–424
- Routh array, 151
- Routh-Hurwitz stability criterion, 150–154, 191, 192
- Safety, 169
 - poppet valves, 224, 227, 228
 - pressure-relief valves, 188
 - valves, 233–234
- Sealing mechanisms (four-way valve-controlled linear actuator), 331
- Secant bulk modulus, 6, 7, 14
- Second-order differential equation, 116
- Second-order models, 107
- Second-order responses, 116–128
 - critically damped response, 120–121
 - frequency response, 126–128
 - overdamped response, 121
 - time response to step input, 121–123
 - underdamped response, 118–120, 123–125
 - unforced time response, 116–118
- Second-order systems:
 - characteristic equation for, 152
 - feedback compensation, 154–152
 - fixed-displacement pump-controlled linear actuators, 400
 - four-way valve-controlled linear actuator, 341
 - four-way valve-controlled rotary actuator, 376
 - stability, 152
 - three-way valve-controlled linear actuator, 359
 - variable-displacement pump-controlled rotary actuator, 419
- Series, springs in, 12
- Servo valves, 170
- Settling time:
 - displacement-controlled pumps, 299
 - fixed-displacement pump-controlled linear actuators, 397, 402, 404
 - four-way valve-controlled linear actuator, 338, 341
 - four-way valve-controlled rotary actuator, 375, 378, 381
 - P-controlled systems, 157
 - PI-controlled systems, 159
 - pressure-controlled pumps, 291, 294
 - second-order systems, 123–125
 - three-way valve-controlled linear actuator, 357, 359
 - two-stage electrohydraulic valves, 221, 251
 - variable-displacement pump-controlled rotary actuator, 416, 419, 423
- Shaft torque, 265, 308
- Shear modulus of elasticity, 32
- Shear strain, 32, 33
- Shear strength, lubrication and, 93
- Shear stress, 32, 77
- Shuttle valves, 170, 389, 392
- Single-acting configuration (linear actuators), 307
- Single-rod linear actuators, 194
- Slippers (axial-piston swash-plate pumps), 262
- Solenoids:
 - electromechanical systems, 105
 - flapper nozzle valves, 240

- Solenoids (*continued*)
 two-stage electrohydraulic valves, 214,
 215, 220, 222, 251
- Specific heat, 16, 31–32, 93
- Speed of sound, 88
- Speed ratio:
 axial-piston bent-axis pumps, 264
 four-way valve-controlled linear actuator,
 335
 variable-displacement pump-controlled
 rotary actuator, 411
- S-plane, 117
- Spool valves, 170
 four-way, 205–224
 three-way, 194–204
 two-way, 177–194
- Spool-valve flow force, 180
- Springs:
 displacement-controlled pumps, 295
 electromechanical systems, 106
 four-way valve-controlled linear actuator,
 339, 342
 linear actuators, 307
 potential energy in, 86–87
 pressure-controlled pumps, 287
 pressure-relief valves, 192, 229, 231
 three-way spool valves, 202
 and time response to harmonic excitation,
 113
 two-stage electrohydraulic valves, 213,
 215, 219, 243
- Spring constant (second-order systems), 125
- Spring rate. *see also* Effective spring rate
 electromechanical systems, 146
 first-order response, 111
 fixed-displacement pump-controlled linear
 actuators, 389
 four-way valve-controlled rotary actuator,
 364
 hydromechanical systems, 104, 105, 111,
 142
 pressure-relief valves, 189, 191, 193
 second-order systems, 116
 three-way valve-controlled linear actuator,
 347
 two-stage electrohydraulic valves, 246
 variable-displacement pump-controlled
 rotary actuator, 405
- Spring system, equivalent, 10–14
- Squeeze-film lubrication, 97–98
- Stability, 150–154
 and complex plane, 150–151
 flapper nozzle valves, 239, 240
 of fluid bulk modulus, 25
 hydrolytic, 38
 marginal, 117, 118
 oxidative, 38
 PID-controlled systems, 160
 poppet valves, 224, 228
 pressure-relief valves, 191–193, 232–233
 Routh-Hurwitz stability criterion, 151–
 154
 thermal, 38
 three-way spool valves, 201, 202
 two-stage electrohydraulic valves, 242,
 247, 249, 250
 valves, 173
- Starting torque:
 axial-piston bent-axis pumps, 264
 four-way valve-controlled rotary actuator,
 368
 and pump efficiency, 268
 radial-piston pumps, 260
 rotary actuators, 308
 variable-displacement pump-controlled
 rotary actuator, 410
- State matrix, 130
- State space, 150, 191
- State-space analysis, 129–131
 characteristic equation, 131
 state-space equations, 130–131
- State-space equations, 130–131
- State-space methods (pressure-controlled
 pumps), 291
- State variables:
 hydromechanical systems, 142
 mechanical systems, 140
- Steady flow, 172
- Steady solution, 113, 114
- Steady state:
 fixed-displacement pump-controlled linear
 actuators, 393, 396
 four-way valve-controlled linear actuator,
 330
 four-way valve-controlled rotary actuator,
 368
 poppet valves, 224
 pressure-relief valves, 190, 231
 three-way valve-controlled linear actuator,
 350, 355
 two-stage electrohydraulic valves, 244
 valve-controlled systems, 325
 valve performance, 171
 variable-displacement pump-controlled
 rotary actuator, 409
- Steady-state condition, 150
 displacement-controlled pumps, 297
 fixed-displacement pump-controlled linear
 actuators, 402
 four-way spool valves, 206, 212
 four-way valve-controlled linear actuator,
 327, 341
 four-way valve-controlled rotary actuator,
 376
 pressure-controlled pumps, 285, 288
 pressure-relief valves, 230

- three-way spool valves, 195
- three-way valve-controlled linear actuator, 348, 359
- variable-displacement pump-controlled rotary actuator, 419
- Steady-state error:
 - fixed-displacement pump-controlled linear actuators, 397
 - four-way valve-controlled linear actuator, 338
 - four-way valve-controlled rotary actuator, 375
 - P-controlled systems, 157
 - PI-controlled systems, 158
 - PID-controlled systems, 159
 - pumps, 300
 - three-way valve-controlled linear actuator, 357
 - variable-displacement pump-controlled rotary actuator, 416
- Steady-state flow forces, 183
 - and jet angle, 184
 - pressure-relief valves, 191, 231
 - two-stage electrohydraulic valves, 215
 - two-way spool valves, 181
- Steady-state response, 221
- Steady-state solution (second-order systems), 125
- Steel:
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- Step input, time response to, 121–123
- Step response (second-order systems), 123
- Surface roughness, 75
- Swash plate:
 - displacement-controlled pumps, 295
 - pressure-controlled pumps, 290
 - variable-displacement pump-controlled rotary actuator, 405
- Swash plate angle, 352
- Swash-plate axial-piston pumps, 257
- Synthetic fluids, properties of, 39
- System error (second-order dynamic system), 155

- Tangent bulk modulus, 6, 7
- Taylor series, 4, 108
 - flapper nozzle valves, 238–239
 - flow forces, 182
 - fluid bulk modulus, 22–23
 - four-way spool valves, 210
 - linearized orifice equation, 172
 - lubrication, 97
 - pump efficiency, 269
 - three-way spool valves, 198
- Taylor series expansion, 108–109
- Temperature, 324

- Temperature rise, 92
- Thermal conductivity, 30–31
- Thermal fluid properties, 25–32
 - coefficient of thermal expansion, 25–30
 - conductivity, 30–31
 - effective coefficient of thermal expansion, 25–30
 - specific heat, 31–32
- Thermal stability, 38
- Thermodynamics, 92
- Thermoplastic elastomers (TPE):
 - material properties of, 19
 - volumetric coefficient of thermal expansion for, 28
- Thick-walled cylinders, bulk modulus of, 17–18
- Thin-walled cylinders, bulk modulus of, 17, 18
- Third-order differential equations, 130, 191
- Third-order systems:
 - characteristic equation for, 152–153
 - electromechanical, 106
 - hydromechanical, 105
 - pressure-relief valves, 190
 - stability, 152–153
- Three-way control valves (pressure-controlled pumps), 287
- Three-way hydromechanical valves:
 - pressure-controlled pumps, 283–285
 - spool, 201–204
- Three-way spool valves, 194–204
 - efficiency, 197–199
 - flow forces, 199–201
 - hydromechanical, 201–204
- Three-way valves, 169
 - pressure-controlled pumps, 289, 290
 - in valve-controlled systems, 324
- Three-way valve-controlled linear actuator, 345–364
 - actuator design, 350–351
 - analysis, 347–350
 - control, 355–363
 - description, 345–347
 - design, 350–355
 - force control, 361–362
 - input power design, 352, 353
 - load analysis, 347–348
 - position control, 355–357
 - pressure analysis, 348–349
 - pump design, 351–352
 - valve-controlled systems, 325
 - valve design, 351
 - velocity control, 358–361
- Time constant:
 - displacement-controlled pumps, 299
 - dynamic response, 131
 - first-order linear model, 112, 116

- Time constant (*continued*)
 - fixed-displacement pump-controlled linear actuators, 397, 403, 404
 - four-way valve-controlled linear actuator, 338, 343
 - four-way valve-controlled rotary actuator, 375, 380, 381
 - second-order system boundary curves, 125
 - three-way valve-controlled linear actuator, 356, 357
 - two-stage electrohydraulic valves, 221, 222, 251
 - variable-displacement pump-controlled rotary actuator, 416, 422, 423
- Time response:
 - first-order, 112–113
 - to harmonic excitation, 113–114, 125–126
 - second-order, 116–118, 125–126
 - in second-order systems, 121–123, 125–126
 - to step input, 121–123
- Torque control:
 - four-way valve-controlled rotary actuators, 379–381
 - pump-controlled hydraulic systems, 388
 - variable-displacement pump-controlled rotary actuators, 421–423
- Torque efficiency:
 - four-way valve-controlled rotary actuators, 366
 - variable-displacement pump-controlled rotary actuators, 407, 410, 417
- Torque meters, 271
- Torque motors, 105
- Torque-motor-actuated valve, two-stage, 240–252
 - analysis, 243–250
 - response characteristics, 250–251
- Total derivative, 54
- TPE, *see* Thermoplastic elastomers
- Transducers, 271
- Transient flow force, 181–183
- Transient pressure:
 - three-way valve-controlled linear actuator, 348
 - two-stage electrohydraulic valves, 249
- Transient solution, 113
- Transmission lines:
 - fixed-displacement pump-controlled linear actuators, 391
 - four-way valve-controlled linear actuators, 328
 - four-way valve-controlled rotary actuators, 366, 381
 - pump-controlled hydraulic systems, 387
 - three-way valve-controlled linear actuators, 348
 - valve-controlled systems, 323
 - variable-displacement pump-controlled rotary actuators, 407
- Turbulent flow, 52–53, 71
- Turbulent mixing, 20, 77
- Two-stage electrohydraulic valves:
 - flapper nozzle valves, 240–252
 - four-way spool valves, 213–223
 - pumps, 300
 - torque-motor-actuated, 240–252
- Two-stage flow control valves, 170
- Two-way spool valves, 177–194
 - directional dependence, 183–184
 - efficiency, 178–179
 - flow forces, 179–187
 - jet angle, 184–186
 - pressure-relief valves, 187–193
- Two-way valves, 169
- Uncertainty:
 - in bulk modulus measurements, 22
 - pump efficiency measurement, 268–269
- Undamped natural frequency:
 - four-way valve-controlled linear actuator, 341
 - P-controlled systems, 157
 - PI-controlled systems, 158
 - PID-controlled systems, 159, 160
 - second-order dynamic systems, 154
 - second-order systems, 117, 125
- Underdamped response, 118–120, 123–125, 150
- Underdamped system:
 - fixed-displacement pump-controlled linear actuators, 400, 402
 - four-way valve-controlled linear actuators, 341
 - four-way valve-controlled rotary actuators, 376
 - three-way valve-controlled linear actuators, 359
- Underlapped dimension, 173, 196
 - four-way spool valves, 207, 208, 210
 - four-way valve-controlled linear actuator, 325, 332
 - four-way valve-controlled rotary actuator, 364, 369
 - three-way spool valves, 196, 199, 204
 - three-way valve-controlled linear actuator, 347
 - of two-way spool valves, 179
- Underlapped geometry, 194
 - four-way spool valves, 207
 - three-way spool valves, 195–196
- Undetermined coefficients, 113, 125

- Unforced time response:
 - first-order, 112–113
 - second-order, 116–118
- Unit impulse response, 122
- Universal gas constant, 4

- Valve coefficients, 173–175
 - four-way spool valves, 206, 208
 - four-way valve-controlled linear actuator, 331, 336
 - four-way valve-controlled rotary actuator, 372
 - poppet valves, 226, 227
 - for rectangular porting geometry, 186
 - three-way valve-controlled linear actuator, 354
- Valve-controlled systems, 323–383
 - four-way valve-controlled linear actuators, 325–345
 - four-way valve-controlled rotary actuators, 364–382
 - three-way valve-controlled linear actuators, 345–364
- Valve deadband:
 - four-way spool valves, 208
 - three-way spool valves, 197
- Valve design:
 - four-way valve-controlled linear actuator systems, 331–333
 - four-way valve-controlled rotary actuator systems, 369–370
 - three-way valve-controlled linear actuator systems, 351
- Valve porting, 173–176
- Vane pumps, 259–260, 352
- Vapor pressure, 37–38
- Variable-displacement pumps, 251
 - axial-piston swash-plate, 261, 263, 279
 - four-way spool valves, 205
 - output speed of, 308
 - three-way valve-controlled linear actuators, 346, 347, 351
 - vane pumps, 259–260
- Variable-displacement pump-controlled rotary actuator, 405–424
 - actuator design, 409–410
 - analysis, 407–409
 - control, 415–423
 - description, 405–407
 - design, 409–415
 - input power design, 411–415
 - load analysis, 407
 - position control, 415–417
 - pressure analysis, 407–409
 - pump design, 410–411
 - torque control, 421–423
 - velocity control, 417–421
- Variable-frequency drive, 391
- Variable-speed drive, 403
- Vegetable oils, 38, 39
- Velocity control:
 - fixed-displacement pump-controlled linear actuators, 399–402
 - four-way valve-controlled linear actuator, 339–342
 - four-way valve-controlled rotary actuator, 375–379, 381
 - pump-controlled hydraulic systems, 388
 - three-way valve-controlled linear actuator, 358–361
 - variable-displacement pump-controlled rotary actuator, 417–421
- Velocity gradient, 34
- Velocity vector:
 - in control volume analysis, 56, 57
 - in N-S equations, 44
- Vena contracta, 62
- Vibration:
 - axial-piston swash-plate pumps, 282
 - gear pumps, 276, 278
- Viscosity, 32–37
 - charts and models of, 35–37
 - linear actuators, 310
 - in N-S equations, 45
 - and pump efficiency, 267
 - rotary actuators, 315
 - viscous drag coefficient, 35
- Viscosity index, 36–37
- Viscous damping coefficient:
 - electromechanical systems, 106
 - first-order response, 111
 - second-order systems, 116
- Viscous drag coefficient, 35
 - fixed-displacement pump-controlled linear actuators, 389
 - four-way valve-controlled rotary actuator, 364
 - hydromechanical systems, 105, 111, 142
 - mechanical systems, 104, 110, 140
 - pressure-relief valves, 189
 - three-way valve-controlled linear actuator, 347
 - variable-displacement pump-controlled rotary actuator, 405
- Volumetric coefficient of thermal expansion, 28
- Volumetric displacement:
 - axial-piston swash-plate pumps, 281–282
 - fixed-displacement pump-controlled linear actuators, 389, 392, 394
 - four-way valve-controlled linear actuator, 325, 333, 334
 - four-way valve-controlled rotary actuator, 366, 368, 370, 371
 - gear pumps, 275, 277, 278
 - and pump efficiency, 266, 271

- Volumetric displacement (*continued*)
 - rotary actuators, 315, 316
 - three-way valve-controlled linear actuator, 351
 - variable-displacement pump-controlled rotary actuator, 405, 409–410
- Volumetric efficiency:
 - valves, 178
 - variable-displacement pump-controlled rotary actuator, 415, 417
- Volumetric flow rates, 48–49
 - into control volume, 89
 - displacement-controlled pumps, 298
 - fixed-displacement pump-controlled linear actuators, 389, 391, 394
 - flapper nozzle valves, 234
 - four-way valve-controlled linear actuator, 325, 328, 329, 333–334
 - four-way valve-controlled rotary actuator, 366, 370
 - hydromechanical systems, 104, 142
 - linear actuators, 310, 312
 - poppet valves, 224
 - pressure-controlled pumps, 288, 289
 - pressure-relief valves, 187
 - rotary actuators, 315
 - three-way spool valves, 194
 - three-way valve-controlled linear actuator, 347, 348, 351
 - through valves, 171
 - two-stage electrohydraulic valves, 216, 219, 244, 246
 - two-way spool valves, 177, 179
 - variable-displacement pump-controlled rotary actuator, 407, 408, 410
- Von Mises, Richard, 185
- Water:
 - coefficient of thermal expansion for, 26
 - fluid bulk modulus properties of, 15
 - properties of, 40
 - thermal conductivity of, 31
- Water glycol:
 - fluid bulk modulus properties of, 15
 - vapor pressure of, 37–38
- Water hammer, 86–88
- Water-in-oil emulsions:
 - fluid bulk modulus properties of, 15
 - vapor pressure of, 37–38
- Wave equations, 86
- Wear:
 - poppet valves, 224
 - pressure-relief valves, 233
 - two-stage electrohydraulic valves, 252
 - vane pumps, 260